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SECTION I

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mfg. code id : E800-B01 Revision level : 0-02/01/18  
 trade name : POXYLUBE #800 PTFE COATING - HEAT CURING - BLACK

SECTION II HAZARD IDENTIFICATION



Danger



Danger



Warning



Danger



Warning

HAZARD CLASSIFICATION:

FLAMMABLE LIQUID: CATEGORY 2  
 EYE DAMAGE: CATEGORY 1  
 STOT SE: CATEGORY 2  
 SKIN SENSITIZER: CATEGORY 1B  
 RESPIRATORY SENSITIZER: CATEGORY 1B  
 ACUTE TOXICITY: CATEGORY 4  
 CARCINOGEN: CATEGORY 2  
 STOT RE: CATEGORY 1  
 ASPIRATION HAZARD: CATEGORY 1  
 REPRODUCTIVE TOXICITY: CATEGORY 1A

HAZARD STATEMENTS:

FLAMMABILITY

KEEP LIQUID AND VAPOR AWAY FROM HEAT, SPARKS, AND FLAME. EXTINGUISH PILOT LIGHTS, CIGARETTES AND TURN OFF OTHER POSSIBLE SOURCES OF IGNITION PRIOR TO USE AND UNTIL VAPORS ARE GONE. SURFACES THAT ARE SUFFICIENTLY HOT MAY IGNITE PRODUCT IN THE ABSENCE OF SPARKS OR FLAME. VAPORS MAY ACCUMULATE AND TRAVEL TO IGNITION SOURCES DISTANT FROM HANDLING SITE. KEEP CONTAINERS CLOSED WHEN NOT IN USE. USE WITH ADEQUATE VENTILATION. CONTAINERS, EVEN IF EMPTY, CAN CONTAIN EXPLOSIVE VAPORS. DO NOT CUT, DRILL, GRIND, OR WELD NEAR CONTAINERS.

EYE CONTACT

BASED ON THE PRESENCE OF COMPONENT 7 PRODUCT IS PRESUMED TO BE SEVERELY IRRITATING TO THE EYES. EXPOSURE MAY CAUSE EXTENSIVE CORNEAL INJURY. BASED ON THE PRESENCE OF COMPONENTS 1, 2 AND 3 PRODUCT VAPORS MAY ALSO BE IRRITATING TO THE EYES.

SKIN CONTACT

BASED ON THE PRESENCE OF COMPONENT 1 PRODUCT IS PRESUMED TO BE MODERATELY IRRITATING TO THE SKIN. PROLONGED CONTACT MAY CAUSE DAMAGE TO THE SKIN. BASED ON THE PRESENCE OF COMPONENTS 3 AND 7 ABSORPTION THROUGH THE SKIN MAY RESULT IN SYMPTOMS OF EXPOSURE AS THOSE DESCRIBED FOR INHALATION AND INGESTION. BASED ON THE PRESENCE OF COMPONENTS 1, 2, 3 AND 7 PROLONGED OR REPEATED CONTACT MAY RESULT IN DEFATTING AND DRYING OF THE SKIN WHICH MAY RESULT IN DERMATITIS.

INHALATION

EXPOSURE MAY PRODUCE IRRITATION TO THE NOSE, THROAT, RESPIRATORY TRACT, AND OTHER MUCOUS MEMBRANES. BASED ON THE PRESENCE OF COMPONENTS 2 AND 3 EXPOSURE TO HIGH CONCENTRATIONS OF VAPOR MAY PRODUCE CENTRAL NERVOUS SYSTEM DEPRESSION. REPORTS HAVE

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ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL. BASED ON THE PRESENCE OF COMPONENT 6 COMBUSTION OR OVERHEATING MAY CAUSE EVOLUTION OF PARTICULATE MATTER, WHICH CAN CAUSE POLYMER FUME FEVER, A TEMPORARY FLU-LIKE ILLNESS. SYMPTOMS MAY INCLUDE FEVER, CHILLS AND SOMETIMES COUGH, OF APPROXIMATELY 24 TO 48 HOURS DURATION.

#### INGESTION

THIS PRODUCT MAY BE IRRITATING TO THE GASTROINTESTINAL TRACT IF INGESTED. BASED ON THE PRESENCE OF COMPONENT 2 SMALL AMOUNTS OF THE LIQUID ASPIRATED INTO THE LUNGS DURING INGESTION OR FROM VOMITING MAY RESULT IN SEVERE LUNG DAMAGE. BASED ON THE PRESENCE OF COMPONENTS 1, 2, 3 AND 7 INGESTION MAY CAUSE CENTRAL NERVOUS SYSTEM DEPRESSION. BASED ON THE PRESENCE OF COMPONENT 3 THIS PRODUCT MAY BE IRRITATING TO THE GASTROINTESTINAL TRACT IF INGESTED.

#### SIGNS AND SYMPTOMS

EYE, SKIN, RESPIRATORY, AND GASTRO-INTESTINAL IRRITATION AS NOTED ABOVE. BASED ON THE PRESENCE OF COMPONENTS 1, 2, 3 AND 7 CENTRAL NERVOUS SYSTEM DEPRESSION MAY BE EVIDENCED BY HEADACHE, DIZZINESS, NAUSEA AND SYMPTOMS OF INTOXICATION; IN EXTREME CASES, UNCONSCIOUSNESS AND DEATH MAY OCCUR.

#### AGGRAVATED MEDICAL CONDITIONS

PREEXISTING SKIN, EYE AND RESPIRATORY DISORDERS MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT. IMPAIRED CENTRAL NERVOUS SYSTEM FUNCTIONS FROM PREEXISTING DISORDERS MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT.

#### OTHER HEALTH EFFECTS

BASED ON THE PRESENCE OF COMPONENTS 2 AND 3 CHRONIC OVEREXPOSURE MAY CAUSE INJURY TO THE KIDNEYS AND LIVER. BASED ON THE PRESENCE OF COMPONENT 5 PRODUCT IS PRESUMED TO BE POSSIBLY CARCINOGENIC, GROUP 2B. BASED ON THE PRESENCE OF COMPONENT 3 CHRONIC OVEREXPOSURE MAY CAUSE DAMAGE TO THE LUNGS. BASED ON THE PRESENCE OF COMPONENT 5 "WARNING: THIS PRODUCT CONTAINS A CHEMICAL KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER." BASED ON THE PRESENCE OF COMPONENT 2 "WARNING: THIS PRODUCT CONTAINS A CHEMICAL KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM."

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#### PRECAUTIONARY STATEMENTS:

USE ONLY IN A WELL-VENTILATED AREA OR IN A HOOD WHERE NO FLAME OR OTHER IGNITION SOURCES ARE PRESENT. DO NOT USE PRODUCT IN FOOD-PROCESSING OR FOOD-HANDLING EQUIPMENT OR ON SURFACES THAT MAY CONTACT FOOD. DO NOT ALLOW PRODUCT TO CONTAMINATE FOODSTUFFS. DO NOT EAT, DRINK OR SMOKE WHEN USING PRODUCT. WASH HANDS THOROUGHLY AFTER HANDLING. DO NOT BREATHE VAPORS. WEAR SUITABLE EYE AND SKIN PROTECTION. KEEP CONTAINER CLOSED WHEN NOT IN USE. PROTECT FROM TEMPERATURE EXTREMES. IN CASE OF SPILL OR LEAK, REMOVE IGNITION SOURCES AND VENTILATE AREA.

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SECTION III

COMPOSITION/INFORMATION ON INGREDIENTS:

no.	component	CAS#	% by wt.	SARA	vapor pressure (mm Hg @ 20 C)	LEL (@ 25 C)
1	METHYL ETHYL KETONE	78-93-3	25 - 30	YES	70.20	1.80
2	TOLUENE	108-88-3	15 - 20	YES	22.00 @ 25 C	1.40
3	PROPYLENE GLYCOL METHYL ETHER	107-98-2	20 - 25	NO	8.00 @ 25 C	1.60
4	BISPHENOL A EPOXY RESIN	25036-25-3	10 - 15	NO	N/A	N/A
5	CARBON BLACK	1333-86-4	1 - 5	NO	N/A	N/A
6	POLYTETRAFLUORETHYLENE	9002-84-0	5 - 10	NO	N/A	N/A
7	1-BUTANOL	71-36-3	1 - 5	YES	4.00	1.40

(N/A = not applicable)

SECTION IV

FIRST AID MEASURES

EYE CONTACT

IMMEDIATELY FLUSH EYES WITH COPIOUS AMOUNTS OF WATER FOR AT LEAST 15 MINUTES WHILE HOLDING EYELIDS OPEN. SEEK PROMPT MEDICAL ATTENTION.

SKIN CONTACT

REMOVE CONTAMINATED CLOTHING AND SHOES. WIPE EXCESS FROM SKIN AND FLUSH WITH WATER USING SOAP IF AVAILABLE. SEEK MEDICAL ATTENTION IF IRRITATION OCCURS. DO NOT REUSE CLOTHING UNTIL THOROUGHLY DECONTAMINATED.

INHALATION

REMOVE VICTIM TO FRESH AIR AND TREAT SYMPTOMATICALLY. PROVIDE OXYGEN IF BREATHING IS DIFFICULT. GIVE ARTIFICIAL RESPIRATION IF THE VICTIM IS NOT BREATHING. SEEK PROMPT MEDICAL ATTENTION.

INGESTION

DO NOT INDUCE VOMITING. IF VOMITING SPONTANEOUSLY OCCURS, KEEP THE VICTIM'S HEAD BELOW THE HIPS TO PREVENT ASPIRATION INTO THE LUNGS. SINCE ASPIRATION INTO THE LUNGS CAN CAUSE VERY SERIOUS, PERMANENT DAMAGE, THE DECISION OF WHETHER TO INDUCE VOMITING OR NOT SHOULD BE MADE BY A PHYSICIAN. DANGER FROM LUNG ASPIRATION MUST BE WEIGHED AGAINST TOXICITY WHEN CONSIDERING EMPTYING THE STOMACH. CONSULT A PHYSICIAN, HOSPITAL OR POISON CONTROL CENTER AND/OR TRANSPORT TO AN EMERGENCY FACILITY IMMEDIATELY.

>> COMPONENT 2 MAY CAUSE SEVERE, PERMANENT DAMAGE IF ASPIRATED AND VOMITING SHOULD NOT BE INDUCED.

SECTION V

FIRE FIGHTING MEASURES

flammability classification - OSHA : FLAMMABLE LIQUID - CLASS IB  
 - DOT : FLAMMABLE LIQUID

EXTINGUISHING MEDIA

USE WATER FOG, FOAM, DRY CHEMICAL OR CARBON DIOXIDE.

SPECIAL FIRE FIGHTING PROCEDURES AND PRECAUTIONS

WARNING. FLAMMABLE. CLEAR FIRE AREA OF UNPROTECTED PERSONNEL. DO NOT ENTER CONFINED FIRE SPACE WITHOUT HELMET, FACE SHIELD, BUNKER COAT, GLOVES, RUBBER BOOTS, AND A POSITIVE PRESSURE NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS.

UNUSUAL FIRE AND EXPLOSION HAZARDS

CONTAINERS EXPOSED TO INTENSE HEAT FROM FIRES SHOULD BE COOLED WITH WATER TO PREVENT VAPOR PRESSURE BUILDUP WHICH COULD RESULT IN CONTAINER RUPTURE. CONTAINER AREAS EXPOSED TO DIRECT FLAME CONTACT SHOULD BE COOLED WITH LARGE QUANTITIES OF WATER AS NEEDED TO PREVENT WEAKENING OF CONTAINER STRUCTURE.

SECTION VI ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK PROCEDURES

LARGE SPILLS >> EVACUATE THE HAZARD AREA OF UNPROTECTED PERSONNEL. WEAR APPROPRIATE RESPIRATOR AND PROTECTIVE CLOTHING. SHUT OFF SOURCE OF LEAK ONLY IF SAFE TO DO SO. DIKE AND CONTAIN. IF VAPOR CLOUD FORMS, WATER FOG MAY BE USED TO SUPPRESS; CONTAIN RUN-OFF. REMOVE WITH VACUUM TRUCKS OR PUMP TO STORAGE/SALVAGE VESSELS. SOAK UP RESIDUE WITH AN ABSORBENT SUCH AS CLAY, SAND OR OTHER SUITABLE MATERIAL; PLACE IN NON-LEAKING CONTAINERS FOR PROPER DISPOSAL. FLUSH AREA WITH WATER TO REMOVE TRACE RESIDUE; DISPOSE OF FLUSH SOLUTIONS AS ABOVE. SMALL SPILLS >> TAKE UP WITH AN ABSORBENT MATERIAL AND PLACE IN NON-LEAKING CONTAINERS; SEAL TIGHTLY FOR PROPER DISPOSAL.

SECTION VII HANDLING AND STORAGE

FLAMMABILITY

KEEP LIQUID AND VAPOR AWAY FROM HEAT, SPARKS, AND FLAME. EXTINGUISH PILOT LIGHTS, CIGARETTES AND TURN OFF OTHER POSSIBLE SOURCES OF IGNITION PRIOR TO USE AND UNTIL VAPORS ARE GONE. SURFACES THAT ARE SUFFICIENTLY HOT MAY IGNITE PRODUCT IN THE ABSENCE OF SPARKS OR FLAME. VAPORS MAY ACCUMULATE AND TRAVEL TO IGNITION SOURCES DISTANT FROM HANDLING SITE. KEEP CONTAINERS CLOSED WHEN NOT IN USE. USE WITH ADEQUATE VENTILATION. CONTAINERS, EVEN IF EMPTY, CAN CONTAIN EXPLOSIVE VAPORS. DO NOT CUT, DRILL, GRIND, OR WELD NEAR CONTAINERS.

KEEP AWAY FROM SOURCES OF IGNITION: HEAT, SPARKS AND OPEN FLAME. NO SMOKING. HANDLE IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE AND SAFETY PRACTICES. KEEP CONTAINER TIGHTLY CLOSED. STORE PROTECTED FROM TEMPERATURE EXTREMES. KEEP AWAY FROM FOOD AND DRINK. SEE SECTION 10 FOR CONDITIONS TO AVOID.

SECTION VIII EMPLOYEE PROTECTION

RESPIRATORY PROTECTION

AVOID PROLONGED OR REPEATED BREATHING OF VAPORS/MIST. IF EXPOSURE EXCEEDS TLV USE A NIOSH-APPROVED POSITIVE PRESSURE SUPPLIED AIR RESPIRATOR TO PREVENT OVER EXPOSURE.

PROTECTIVE CLOTHING

AVOID CONTACT WITH EYES. WEAR GOGGLES IF THERE IS A LIKELIHOOD OF CONTACT WITH EYES. DO NOT GET ON SKIN OR ON CLOTHING.

ADDITIONAL PROTECTIVE MEASURES

USE VENTILATION AS REQUIRED TO CONTROL VAPOR/DUST CONCENTRATIONS. EYE WASH FOUNTAINS AND SAFETY SHOWERS SHOULD BE AVAILABLE FOR USE IN AN EMERGENCY.

SECTION IX PHYSICAL PROPERTIES

% volatile by volume	: 81.48 +/- 2%	weight per gallon	: 7.91 +/- .2
% volatile by weight	: 73.49 +/- 2%	VOC as supplied is	5.8163 pounds per gallon.

ODOR	: STRONG SOLVENT	PHYSICAL STATE	: LIQUID
pH	: NA	SPECIFIC GRAVITY	: .949

flash point : 52 +/-2 degrees F. SETAFLASH

SECTION X STABILITY AND REACTIVITY

STABILITY : STABLE

HAZARDOUS POLYMERIZATION : WILL NOT OCCUR

CONDITIONS AND MATERIALS TO AVOID

BASED ON THE PRESENCE OF COMPONENTS 1, 2, 3, 5 AND 7 AVOID OXIDIZING MATERIALS. BASED ON THE PRESENCE OF COMPONENT 7 AVOID STRONG ACIDS.

HAZARDOUS DECOMPOSITION PRODUCTS

CARBON DIOXIDE, CARBON MONOXIDE AND UNIDENTIFIED ORGANIC COMPOUNDS MAY BE FORMED DURING COMBUSTION.

SECTION XI TOXICOLOGICAL INFORMATION

no.	(OSHA) PEL/TWA	PEL/CEILING	PEL/STEL	skin
1	200 ppm	N/E	N/E	N/E
2	100 ppm	300 ppm	N/E	N/E
3	100 ppm	N/E	N/E	N/E
4	N/E	N/E	N/E	N/E
5	3.5mg/m3	N/E	N/E	N/E
6	N/E	N/E	N/E	N/E
7	100 ppm	50 ppm	N/E	Y

no.	(ACGIH) TLV/TWA	TLV/CEILING	TLV/STEL	skin
1	200 ppm	N/E	300 ppm	N/E
2	100 ppm	N/E	150 ppm	N/E
3	100 ppm	N/E	150 ppm	N/E
4	N/E	N/E	N/E	N/E
5	3.5mg/m3	N/E	N/E	N/E
6	N/E	N/E	N/E	N/E
7	50 ppm CEILING	N/E	N/E	Y

>> The dried film of this product may become a dust nuisance when removed by sanding or grinding. OSHA recommends a PEL/TWA of 15 mg/m3 for total dust and 5 mg/m3 for the respirable fraction. ACGIH recommends a TLV/TWA of 10 mg/m3 for total dust.

>> (SKIN) absorption may contribute to the overall exposure to this material. Take appropriate measures to prevent skin contact.  
(N/E = not established)

>> None of the components of this product are recognized as carcinogenic.

SECTION XII ECOLOGICAL INFORMATION

CAS#	Component	Harmful to Aquatic Life	Not Harmful to Aquatic Life	May be Harmful to Aquatic
000078-93-3	METHYL ETHYL KETONE	: N	: Y	: N
000108-88-3	TOLUENE	: Y	: N	: Y
000107-98-2	PROPYLENE GLYCOL METHYL ETHER	: Y	: N	: Y
025036-25-3	BISPHENOL A EPOXY RESIN	: N	: Y	: N
001333-86-4	CARBON BLACK	: N	: Y	: N
009002-84-0	POLYTETRAFLUORETHYLENE	: N	: Y	: N

SECTION XII

ECOLOGICAL INFORMATION CONTINUED

000071-36-3 1-BUTANOL

Harmful to Aquatic Life : N Not Harmful to Aquatic Life: Y May be Harmful to Aquatic: N

SECTION XIII

DISPOSAL CONSIDERATIONS

WASTE DISPOSAL

WASTE CHARACTERIZATIONS AND COMPLIANCE WITH APPLICABLE LAWS ARE THE SOLE RESPONSIBILITY OF THE END USER. ALL DISPOSAL PRACTICES USED FOR THIS PRODUCT AND ITS' CONTAINER(S) MUST BE IN COMPLIANCE WITH ALL FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS. THE INFORMATION PRESENTED IN THIS MSDS PERTAINS ONLY TO THE PRODUCT AS SHIPPED.

SECTION XIV

TRANSPORTATION INFORMATION

Land Transport  
USDOT

Proper shipping name: PAINT  
NOS Components :  
Hazard class: 3  
ID-number: UN1263  
Packing group: II  
Aquatic Toxicity: YES

Sea Transport  
IMDG

Proper shipping name: PAINT  
NOS Components : TOLUENE  
Hazard class: 3  
ID-number: UN1263  
Packing group: II  
Aquatic Toxicity: YES

Air Transport  
IATA/ICAO

Proper shipping name: PAINT  
NOS Components : TOLUENE  
Hazard class: 3  
ID-number: UN1263  
Packing group: II  
Aquatic Toxicity: YES

SECTION XV

REGULATORY INFORMATION

CAS# Component

000078-93-3 METHYL ETHYL KETONE

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

SECTION XV

REGULATORY INFORMATION

000108-88-3 TOLUENE

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

000107-98-2 PROPYLENE GLYCOL METHYL ETHER

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

025036-25-3 BISPHENOL A EPOXY RESIN

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

001333-86-4 CARBON BLACK

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

009002-84-0 POLYTETRAFLUORETHYLENE

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

000071-36-3 1-BUTANOL

US TSCA Inventory	: YES	Canada Domestic Substance List	: YES	EC	: YES
Philippines	: YES	Japan	: YES	Korea	: YES
China	: YES	Australia	: YES		

PROPOSITION 65: THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM

no.	component	CAS#	SARA
1	METHYL ETHYL KETONE	78-93-3	YES
2	TOLUENE	108-88-3	YES
3	PROPYLENE GLYCOL METHYL ETHER	107-98-2	NO
4	BISPHENOL A EPOXY RESIN	25036-25-3	NO
5	CARBON BLACK	1333-86-4	NO
6	POLYTETRAFLUORETHYLENE	9002-84-0	NO
7	1-BUTANOL	71-36-3	YES

Under the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR Part 372, chemicals listed on the Section 313 List (40 CFR Part 372.65) are identified under the heading 'SARA 313'.

SECTION XVI

OTHER INFORMATION

- H M I S -

HEALTH	: 2
FLAMMABILITY	: 3
REACTIVITY	: 0
PERSONAL PROTECT.:	X

(X = ask your supervisor for specialized handling directions)

CONTAINERS CAN CONTAIN HAZARDOUS PRODUCT RESIDUES EVEN WHEN EMPTY. WASH WITH SOAP AND WATER BEFORE EATING, DRINKING, SMOKING, OR USING TOILET FACILITIES.

THE INFORMATION CONTAINED HEREIN IS BASED ON THE DATA AVAILABLE TO US AND IS BELIEVED TO BE CORRECT. HOWEVER, WE MAKE NO WARRANTY, EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. WE ASSUME NO RESPONSIBILITY FOR INJURY FROM THE USE OF THE PRODUCT DESCRIBED HEREIN.