

SANPRO® CRACK-ATTACK® RATIO-PAK®
SERIES E836
A TWO COMPONENT, FLEXIBLE EPOXY



DESCRIPTION

CRACK-ATTACK® is an easy to use, long lasting epoxy joint repair and seam sealer compound. It is designed for use where maximum performance is required. Unlike latex or asphaltic crack fillers, **CRACK-ATTACK** is tough enough to withstand heavy vehicular traffic, heavy vibration and metal flexing. Apply with a pneumatic two component mixing gun.

TYPICAL USES

Interior and exterior cracked concrete, industrial aisles, warehouse floors, manufacturing and assembly areas, loading docks, parking garages, and bridge decks, and in sealing steel plates where flexing is a problem.

OUTSTANDING FEATURES/BENEFITS

- 100% epoxy resin gives maximum strength
- Maintains flexibility
- Offers excellent adhesion
- Resists chemical spills, impact, and abrasion
- Eliminates deterioration of expansion joints
- May be topcoated

NOTICE

Before using this product, read all warnings and safety information printed on the label, the Material Safety Data Sheet, and the Technical Information Guide.

- TYPE:** Epoxy/Polyamide
COLOR: White (W01)
MIX RATIO: 1:1 by volume
PACKAGING: 600 ml RATIO-PAK® Kit
 (300 ml "A" and 300 ml "B")

SURFACE PREPARATION

CRACK-ATTACK® should be applied only to surfaces which are structurally sound, clean and dry .

CONCRETE: Rake out cracks to remove weak concrete, dirt, oil, grease, and other contaminants. Saw cut or shotblast concrete to achieve a clean, solid substrate.

METAL: Surfaces should be wire brushed or sandblasted to a clean metal finish.

NOTE: Sandblasted surfaces must be coated before any discoloration or oxidation takes place. If the surface becomes wet, for whatever reason, it must be dried and reblasted.

LIMITATIONS

- Both material and the substrate must be at or above 60°F when applied.
- Do not use more than 60 PSI of air pressure on Ratio-Pak® tubes as rupture and spillage is likely to occur.

COMPOSITION AND PHYSICAL PROPERTIES

Net Wt/Gal	9.72 lbs/gal (Theoretical)	Freeze/Thaw Stability in Can	Good
Solids (Theoretical)	Component A: 100% Component B: 100%	Shelf Life	1 year in unopened containers
Cleanup	SANPRO® D112 EPOXY THINNER	Induction Period	None
Viscosity	High Viscosity Paste	Pot Life	2 hours @ 77°F
Temperature Resistance	Dry: 140°F	Primer Required	None
Abrasion Resistance	Excellent	Storage Conditions	60° to 100°F
Chemical Resistance	Excellent	Coverage Rate	50 lineal ft/600 ml Ratio-Pak @ 1/4" x 1/2" Bead
Odor	Mild	Drying Time	(@ 77°F, Tack Free: 6 - 8 hours 50% humidity, Foot Traffic: 24 hours adequate ventilation) Complete Cure: 7 days
Color Stability	Exterior: Poor Interior: Good		

RATIO-PAK® is a registered trademark of Plas-Pak Industries, Inc.

IMPORTANT NOTICE TO BUYER / WARRANTY AND LIMITATIONS ON OUR LIABILITY

We warrant our products to be free of manufacturing defects, and that they meet our current published physical properties and specifications. All information and suggestions presented are rendered gratis and is accurate to the best of our knowledge. They are based on technical data which we believe to be reliable, and are intended for use by persons having skill and "know-how," at their own discretion and risk. Prior to use, customers are cautioned to determine the suitability of our products for any given application through their own testing. NO WARRANTY IS MADE, EXPRESS OR IMPLIED, REGARDING SUCH INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS OBTAINED FROM IT'S USE OR THAT OUR PRODUCT SHALL BE MERCHANTABLE OR FIT FOR ANY PARTICULAR PURPOSE. SUCH STATEMENTS ARE NOT INTENDED TO SUGGEST INFRINGEMENT OF ANY PATENT. Since conditions of use of our products are beyond our control, all suggestions and statements are made without guarantee, warranty or other responsibility, express or implied, on our part. We assume no responsibility for results obtained, or damages incurred, from their use beyond replacing material proved to be defective or refunding the purchase price of such material at our option. Acceptance of delivery of our product means you have accepted the terms of this warranty, whether or not purchase orders or other documents state terms that vary from this warning. No seller is authorized to make any representations or warranty or assume any other liability on our behalf with any sales of our products. © 2/98 SANDSTROM PRODUCTS COMPANY 8/77/09